



CERTIFICATE Q-CERT

Certificate Nr: **38-011020-4**

This is to certify that the Producer



GENERAL CONTRACTORS S.T.A.

in the factory located at

DIMOKRATIAS 35 KOZANI HELLAS

has been verified and recognized as welding workshop in the product range of:

**STRUCTURAL COMPONENTS FOR STEEL STRUCTURES - PIPING
AND PRESSURE EQUIPMENTS**

Based on the requirements of the standard:

EN 3834-2

This certificate attests that have been implemented as provided for the attestation of compliance of the standard.

The range of validity and details of the inspection can be seen in our report:

R38-011020-4 of 01.10.2020

(The present report is valid only in combination with the attached report)

The company is using a quality assurance system, technical equipment, qualified personnel and procedures for joining processes for manufacturing and testing of welded products.

This certificate is valid until **30.09.2023**.

Thessaloniki 01.10.2020



For Q-CERT

Papadopoulos Dimitrios

**Lead Auditor- Msc. Dipl. Mechanical Engineer.
Dr. Welding Eng. - Level II VT, MT, RT, PT, UT.**



Product Certification
Cert. No 189

This audit report remains the property of: QMSCERT (Q-CERT) Ltd
26th OCTOBER Str.90 – GR 546 27 – THESSALONIKI - HELLAS



AUDIT REPORT

Q-CERT

Audit Report: R38-011020-4

Date: 01.10.2020

Annex to the Certificate Nr: 38-011020-4 of 01.10.2020

Manufacturer: VIER S.T.A.
DIMOKRATIAS 35 KOZANI HELLAS

Applied Standards: Fulfillment of the requirements for quality management system in welding, according to EN ISO 3834-2.

Range of production: Structural components of steel structures, Piping and Pressure Equipments.

Group of basic Materials: 1.1, 1.2, 1.3, 1.4, 2.1, 2.2, 3.1, 3.2, 3.3, 4.1, 4.2, 5.1, 5.2, 5.3, 5.4, 6.1, 6.2, 6.3, 6.4, 7.1, 7.2, 7.3, 8.1, 8.2, 8.3, 9.1, 9.2, 9.3, 11.1, 11.2.

(According to standard CR ISO 15608)

Welding procedures: EN ISO 4063:2011 -135 MAG (Solid wire electrode)
-136 MAG (Flux cored electrode)
-137 MAG (Tubular cored electr.)
-111 MMA
-131 MIG
-141 TIG

Authorized personnel of the welding supervision: Nikou Dimitrios

Qualification degree: Mechanical Engineer CEng - Msc Welding Engineer.
International Welding Engineer (IWE)
Dipl. No: GR/IWE/00143 - 05.12.2017
Level II: VT, PT, MT.

Thessaloniki 01.10.2020



For Q-CERT

Papadopoulos Dimitrios

Lead Auditor- Msc. Dipl. Mechanical Engineer
Dr. Welding Eng. - Level II VT, MT, RT, PT, UT.



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